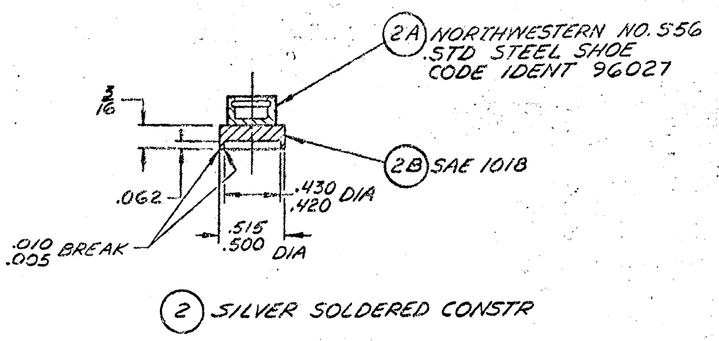
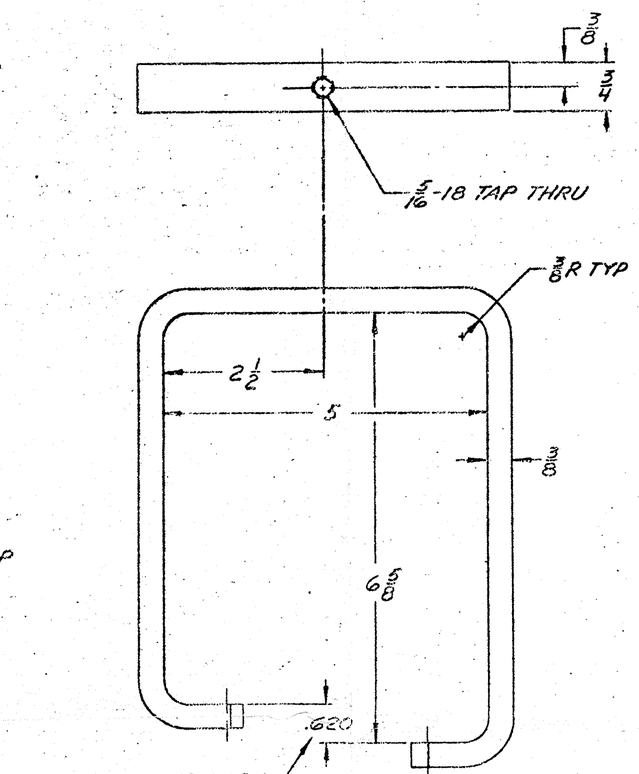
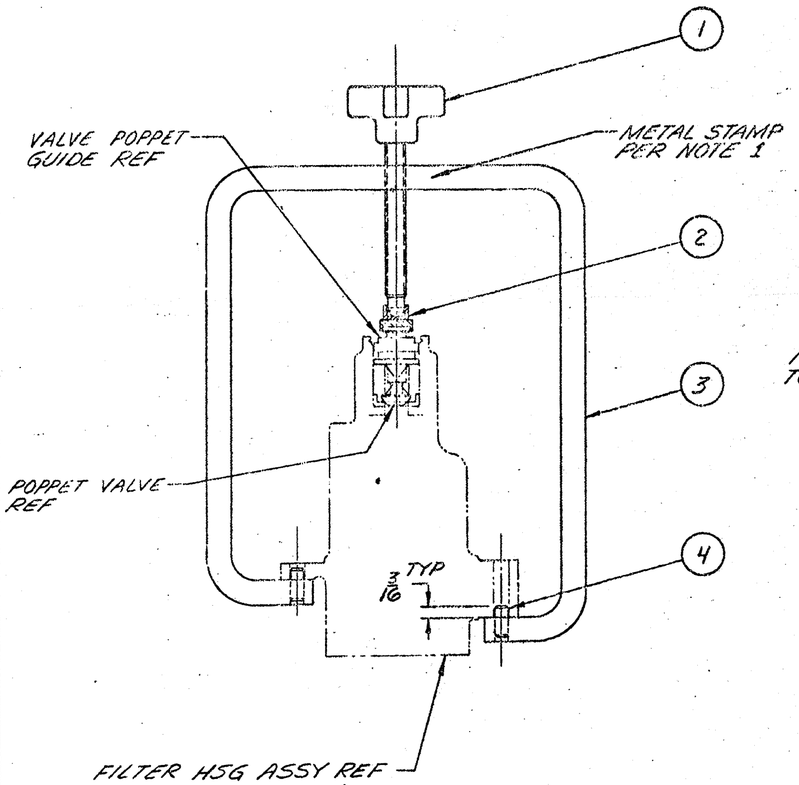
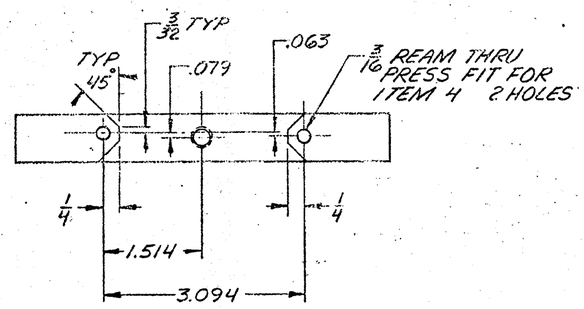
REVISIONS			
SYM	DESCRIPTION	DATE	APPROVED



(2) SILVER SOLDERED CONSTR







(3) SAE 1018

ITEM NO.	NO. REQD	NOMENCLATURE OR DESCRIPTION	CODE IDENT	PART OR IDENTIFYING NO.	MATERIAL OR NOTES
4	2	DOWEL		3/16 DIA x 1/2 LG	STL
3	1	STRAP			STL
2	1	SWIVEL SHOE			SOLDERED CONSTR
1	1	TOGGLE SHOE CLAMP	96027	K563	NORTHWESTERN

FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS OF THIS DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN

NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING
   a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
   b) VENDOR NAME OR TRADEMARK.
2. CADMIUM PLATE PER AMS 2400 PRIOR TO ASSY ITEMS 2 & 3 DIM. MUST BE MET AFTER PLATING

6798807
SH 1 OF 1

FILE COPY

AMS 2400
NUMBER
SPEC SUMMARY (REF)

BREAK SHARP EDGES .020 UOS

EACH ITEM PURCHASED SEPARATELY MUST BE STAMPED OR ETCHED WITH TOOL NUMBER AND DETAIL NUMBER. IF SUITABLE OR SUFFICIENT AREA NOT AVAILABLE, ATTACH TAG.

USED ON ENGINE MODEL
250 C18, 18A

UNLESS OTHERWISE SPECIFIED	BY APPROVALS	DATE
TOL. ON ANGLES ± 1°	DRAWN [illegible]	3-24-67
TOL. ON 3 PLACE DECIMALS ± .010	CHECKED R. Sam	2 NOV 67
TOL. ON [illegible] ± 1/64	CHF. DR. Pursley	2 Nov 67
4 PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC	METALLURGY	
MATL. SEE ITEM	ENGR. 1 LMC	8-29-67
	ENGR. 2	
HEAT TREAT. SEE ITEM	ENGR. 3 EJR	8-30-67
	FINAL PJH	8-30-67
	REVIEW APPROVAL	
SURFACE TREAT. NOTED / INSPECTION		

ALLISON DIVISION
GENERAL MOTORS CORPORATION
INDIANAPOLIS, INDIANA

TITLE
COMPRESSOR - LUBE O/L
FILTER POPPET VALVE

MODEL

SIZE	CODE IDENT	DWG. No.
D	73342	6798807

SCALE 1/1 UOS — SHEET 1 OF 1

N/R